

PT1232

Industrial Grade • RS232 Communication

Absolute Linear Position to 50 inches (1270 mm)

Aluminum and Polycarbonate Enclosure

Compact Design

IP65 • NEMA 4 Protection

GENERAL

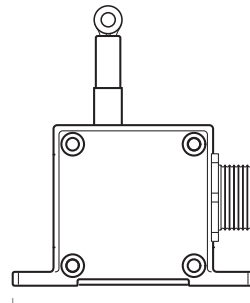
Full Stroke Ranges	0-2 to 0-50 inches
Electrical Interface	RS232
Format	Hex
Accuracy	± 0.25 to 0.10% full stroke
Repeatability	$\pm 0.02\%$ full stroke
Resolution	$\pm 0.003\%$ full stroke
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Enclosure	glass-filled polycarbonate and anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	1 lb., max.

ELECTRICAL

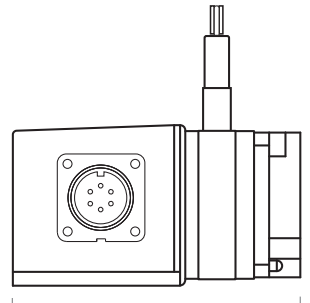
Input Voltage	9...22 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32 msec

ENVIRONMENTAL

Environmental Suitability	NEMA 4, IP 65
Operating Temperature	0° to 185°F (-17° to 85°C)
Vibration	up to 10 g to 2000 Hz maximum



3.3" [83 mm]



3.9" [98 mm]

The PT1232, part of our compact line of cable extension transducers, delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT1232 sends a raw 16-bit position count from 0000 to FFFF (hex). Additionally this device can be set to continuously send data or send data only when polled.

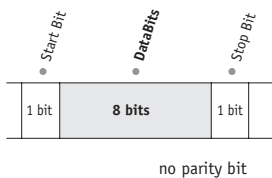
As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

Output Signal:



I/O Format:

Data Format



Data Frame

6 byte Hex string:

STX	CMD	B ₀	B ₁	B ₂	ETX
STX = 0x02	CMD = Command Code*	B ₀ - B ₂ = Data Field*			ETX = 0x03

*—see below

Important! All communications to/from the transducer are in **HEX**!

User Commands:

User Command

Sensor Response

Description	<CMD>	<B ₀ >	<B ₁ >	<B ₂ >	<CMD>	<B ₀ >	<B ₁ >	<B ₂ >
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version ⁽⁴⁾	date ⁽⁵⁾	date ⁽⁵⁾
Get Serial Number	0x15	0x00	0x00	0x00	0x15	serial number ⁽³⁾		
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00
Get Position Data	0x45	0x00	0x00	0x00	0x45	CMC ⁽¹⁾	CMC ⁽¹⁾	status ⁽²⁾

(1) CMC - Current Measurement Count (Position)

The **Current Measurement Count (CMC)** is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B₀ and B₁) of the data field. B₀ is the MSB (most significant byte) and B₁ is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

(2) Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A “green” flag shows everything OK. A “yellow” or “red” flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

(3) Serial Number

Each sensor has its own unique serial number. This information can be retrieved by sending the sensor the “Get Serial Number” command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

(4) Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

(5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 - 12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

Baud Rate

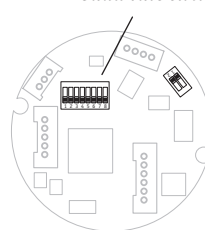
The baud rate can be set using switches **7 & 8** on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	9600

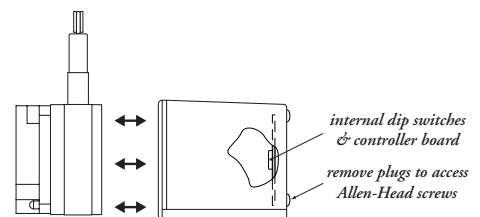


RS232 Controller Board and DIP Switch Location

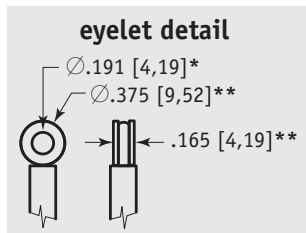
baud rate switches



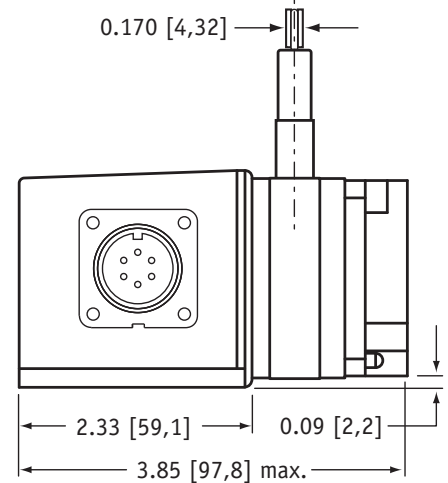
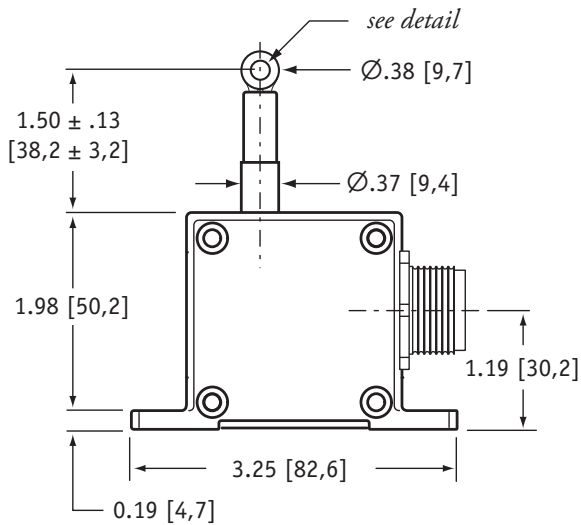
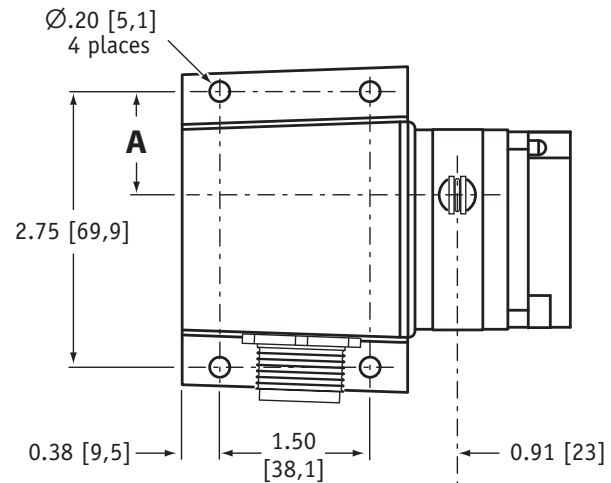
to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.



Outline Drawing:



Range	A
2, 10	1.04 [26,4]
5, 25, 50	0.58 [14,7]
15, 30	0.82 [20,8]
20, 40	0.74 [18,8]
<i>inches [mm]</i>	



DIMENSIONS ARE IN INCHES [MM]
tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

* tolerance = +.005 –.001 [+.13 –.03]
** tolerance = +.005 –.005 [+.13 –.13]

Ordering Information:

Model Number:

PT1232 - **R** - **A** - **B** - **C**
order code:

Sample Model Number:

PT1232 - 50 - UP - M6 - SG

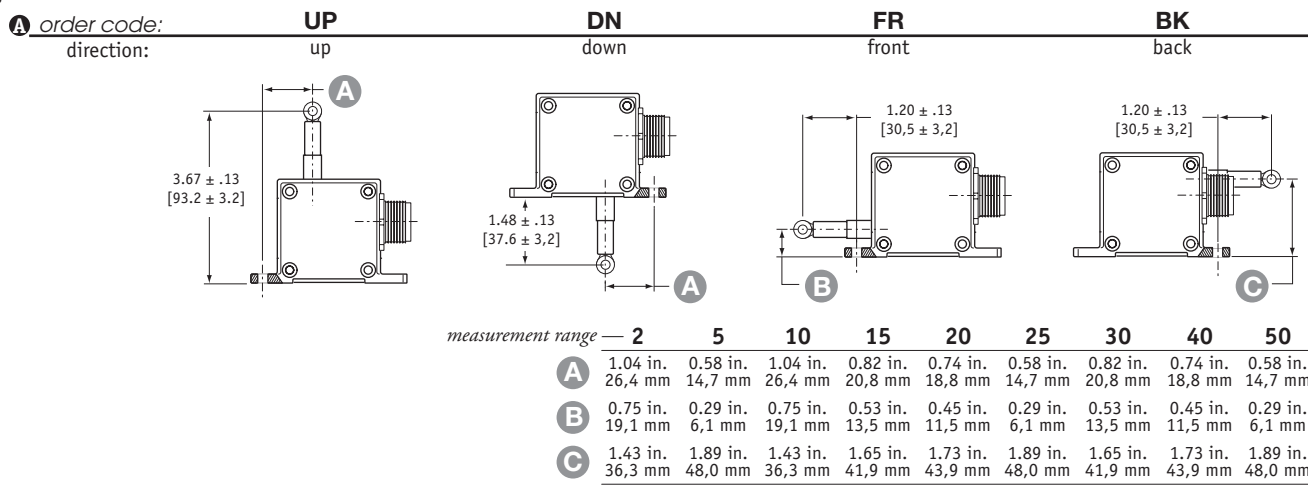
R range: 50 inches
A measuring cable exit: up (top exit)
B electrical connection: 6-pin plastic connector
C cable guide: spring loaded

Full Stroke Range:

R order code:	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.25%		0.15%				0.10%		
potentiometer cycle life:	2,500,000 cycles		500,000 cycles				250,000 cycles		
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
max. cable acceleration:	11 g	3 g	11 g	5 g	4 g	3 g	5 g	4 g	3 g

Ordering Information (cont.):

Cable Exit:

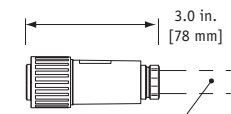


Electrical Connection:

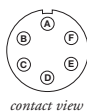
B order code:

M6

6-pin plastic connector with mating plug



.30 - .39 in. [8 - 10 mm] cable dia.
16 AWG max conductor size
connector: MS3102E-14S-6P
mating plug: MS3106E-14S-6S



contact view

pin

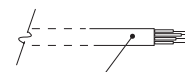
A
B
C
D
E
F

signal

9...22 VDC
common
—
Transmitted Data
Received Data
common

C25

25-ft. instrumentation cable 24 AWG, shielded



25 ft. x 0.2-in. dia.
[7,5 M x 5 mm dia.]
24 AWG, shielded

color code

Red
Black
White
Green
Blue
Brown

signal

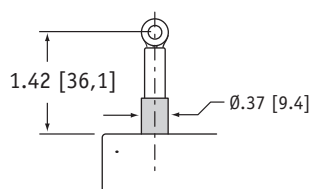
9...22 VDC
common
—
Transmitted Data
Received Data
common

Cable Guide:

C order code:

blank

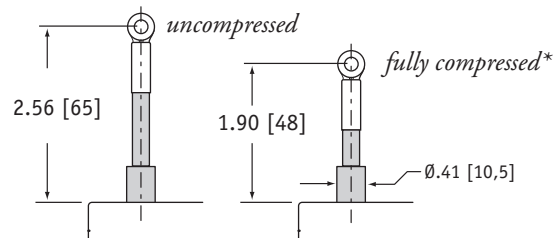
standard cable guide



SG

spring-loaded guide

cushions impact from accidental free release



*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

version: 4.0 last updated: March 13, 2014