

PT1DN

Industrial Grade • DeviceNET® Communication

Absolute Linear Position to 50 inches (1270 mm)

Aluminum and Polycarbonate Enclosure

Compact Design

IP65 • NEMA 4 Protection

GENERAL

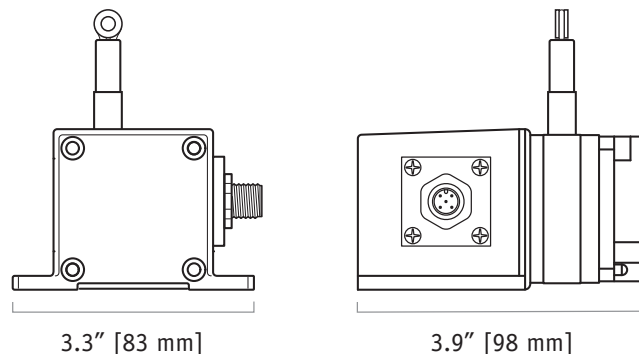
Full Stroke Ranges	0-2 to 0-50 inches
Electrical Interface	CANbus ISO 11898
Protocol	DeviceNET version 2.0
Accuracy	$\pm 0.25\%$ to $\pm 0.10\%$ full stroke
Repeatability	$\pm 0.02\%$ full stroke
Resolution	$\pm 0.003\%$ full stroke
Measuring Cable	.019-in. dia. nylon-coated stainless steel
Enclosure	glass-filled polycarbonate and black anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	1 lb. max.

ELECTRICAL

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	0...63 set via DIP switches (default setting: 63)
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	available @ http://www.celesco.com/download

ENVIRONMENTAL

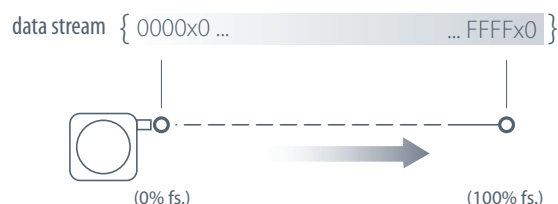
Environmental Suitability	NEMA 4, IP 67
Operating Temperature	0° to 185°F (-17° to 85°C)
Vibration	up to 10 g to 2000 Hz maximum



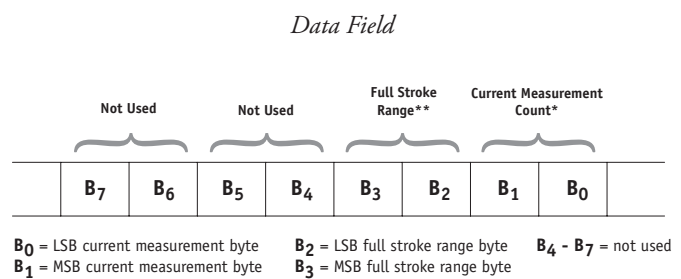
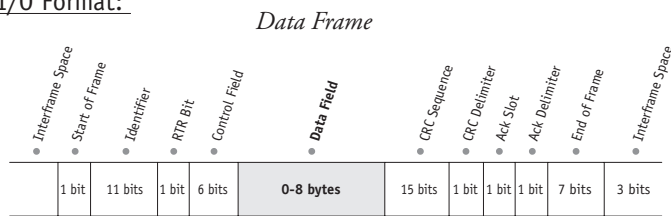
The PT1DN communicates to your PLC over DeviceNET® and provides a precision position feedback signal for full-scale measurement ranges from 2 to 50 inches. Because the PT1DN uses a potentiometer as its sensing element, the position signal is “absolute” and does not have to be reset to a “home” position upon startup.

The PT1DN is part of our compact line of cable-extension transducers and is perfect where space is limited.

Output Signal:



I/O Format:



*Current Measurement Count

The **Current Measurement Count (CMC)** is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B₀ and B₁) of the data field. B₀ is the LSB (least significant byte) and B₁ is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

**Full Stroke Range

The **Full Stroke Range (FSR)** is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B₂ and B₃) of the data field.

B₂ is the LSB (least significant byte) and B₃ is the MSB (most significant byte).

This value is expressed in inches.

Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\frac{\text{CMC}}{65,535} \right) \times \text{FSR}$$

Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535} \right) \times 30.00 \text{ inches} = 1.87 \text{ inches}$$

Address Setting (Node ID), Baud Rate and Bus Termination Settings

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number 1 (= 2⁰) and ending with switch number 6 (= 2⁵).

DIP-1 (2 ⁰)	DIP-2 (2 ¹)	DIP-3 (2 ²)	DIP-4 (2 ³)	DIP-5 (2 ⁴)	DIP-6 (2 ⁵)	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
...
1	1	1	1	1	1	63



Baud Rate

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

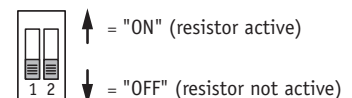
DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k



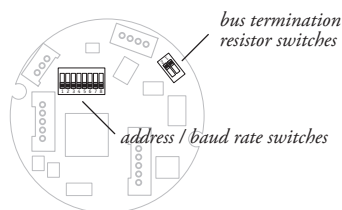
Bus Termination

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

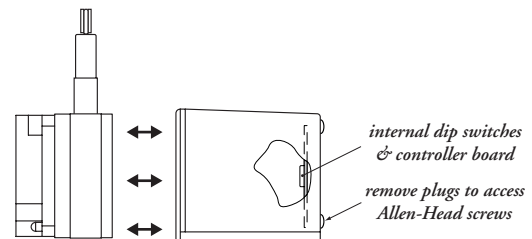
The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



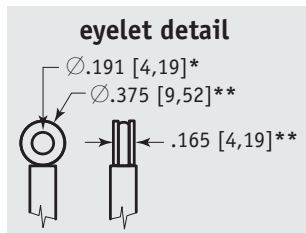
DeviceNET Controller Board and DIP Switch Location



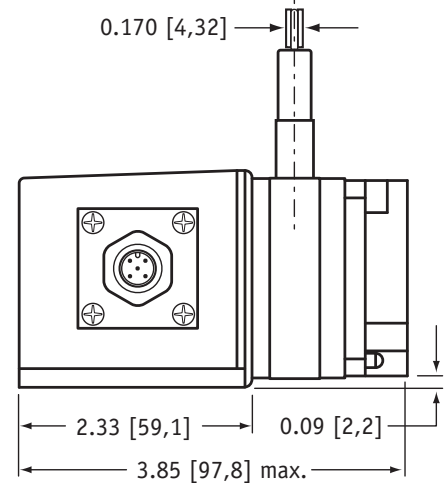
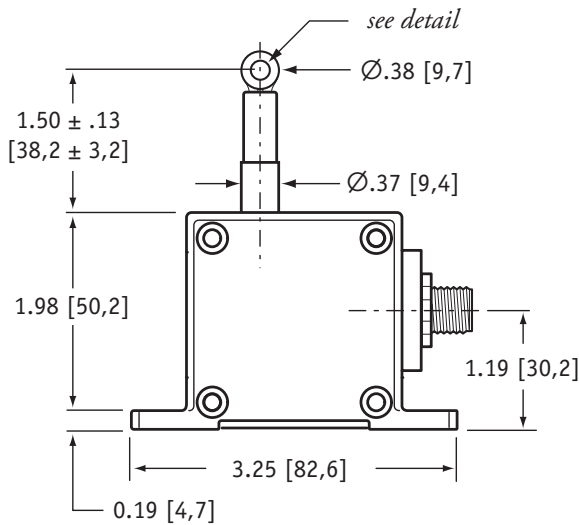
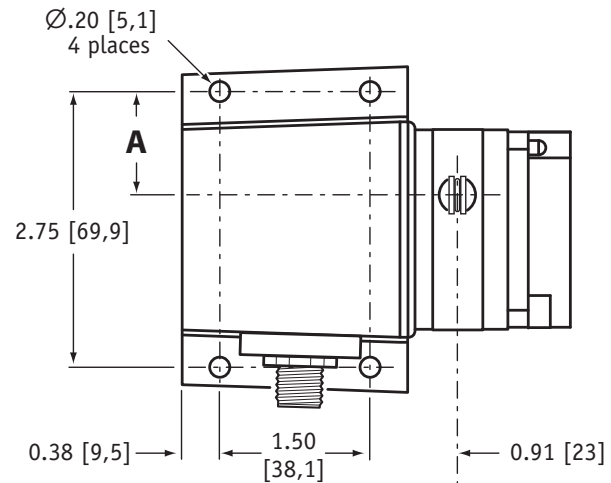
to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.



Outline Drawing:



Range	A
2, 10	1.04 [26,4]
5, 25, 50	0.58 [14,7]
15, 30	0.82 [20,8]
20, 40	0.74 [18,8]
<i>inches [mm]</i>	



DIMENSIONS ARE IN INCHES [MM]
tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

* tolerance = +.005 -.001 [+.13 -.03]
** tolerance = +.005 -.005 [+.13 -.13]

Ordering Information:

Model Number:

PT1DN - R - A - B - C - D - E

Sample Model Number:

PT1DN - 30 - UP - SG - 500 - TR - SC5

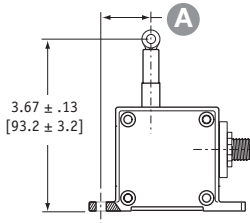
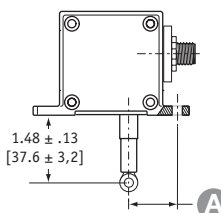
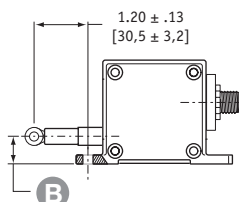
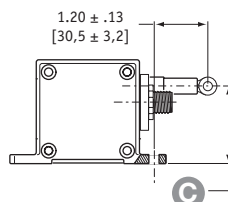
R range:	30 inches
A measuring cable exit:	up
B cable guide:	spring-loaded guide
C baud rate:	500 k bits/sec.
D terminating resistor:	yes
E electrical connection:	5 meter cordset with straight plug

Full Stroke Range:

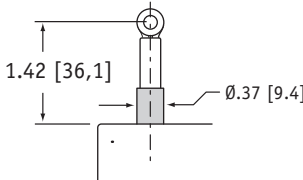
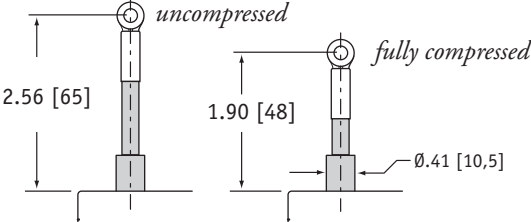
R order code:	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.25%		0.15%				0.10%		
potentiometer cycle life:	2,500,000 cycles		500,000 cycles				250,000 cycles		
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
max. cable acceleration:	11 g	3 g	11 g	5 g	4 g	3 g	5 g	4 g	3 g

Ordering Information (cont.):

Cable Exit:

A order code:	UP	DN	FR	BK					
direction:	up	down	front	back					
									
	A	A	B	C					
measurement range	2	5	10	15	20	25	30	40	50
A	1.04 in. 26,4 mm	0.58 in. 14,7 mm	1.04 in. 26,4 mm	0.82 in. 20,8 mm	0.74 in. 18,8 mm	0.58 in. 14,7 mm	0.82 in. 20,8 mm	0.74 in. 18,8 mm	0.58 in. 14,7 mm
B	0.75 in. 19,1 mm	0.29 in. 6,1 mm	0.75 in. 19,1 mm	0.53 in. 13,5 mm	0.45 in. 11,5 mm	0.29 in. 6,1 mm	0.53 in. 13,5 mm	0.45 in. 11,5 mm	0.29 in. 6,1 mm
C	1.43 in. 36,3 mm	1.89 in. 48,0 mm	1.43 in. 36,3 mm	1.65 in. 41,9 mm	1.73 in. 43,9 mm	1.89 in. 48,0 mm	1.65 in. 41,9 mm	1.73 in. 43,9 mm	1.89 in. 48,0 mm

Cable Guide:

B order code:	blank	SG
	standard cable guide	spring-loaded guide cushions impact from accidental free release
		

*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

Baud Rate:

C order code:	125	250	500
	125 kbaud	250 kbaud	500 kbaud

Terminating Resistor:

D order code:	TR	NR
	terminating resistor	no terminating resistor

