# TOD (Extended Range)

# Heavy Industrial • DeviceNET®

Linear Position/Velocity to 1700 inches (4300 cm) Stroke Range Options: 0-600 to 0-1700 inches **VLS Option To Prevent Free-Release Damage IP68 • NEMA 6 Protection** 



Full Stroke Range Options (o	n this datasheet)	0-600 to 0-1700 inches
Electrical Signal Interface		CANbus ISO 11898
Protocol		DeviceNET Version 2.0
Accuracy		± 0.10% full stroke
Repeatability		± 0.02% full stroke
Resolution		$\pm0.003\%$ full stroke
Measuring Cable	r	nylon-coated stainless steel
Enclosure Material	powder-painted	aluminum or stainless steel
Sensor	plastic-hybr	id precision potentiometer
Potentiometer Cycle Life		≥ 250,000 cycles
Maximum Retraction Accele	ration	see ordering information
Maximum Velocity	Maximum Velocity	
Weight, Aluminum (Stainless	Steel) Enclosure	14 lbs. (28 lbs.) max.

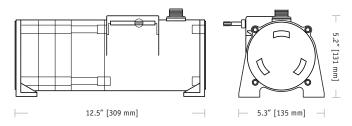
#### **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA max.
Address Setting/Node ID	063 set via DIP switches (default: 63)
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	available @ http://celesco.com/downloads

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration	up to 10 g to 2000 Hz maximum





The PT9DN communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 1700".

As a member of our innovative family of NEMA 4 rated cable-extension transducers, the PT9DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

## Output Signal:

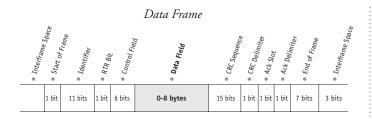




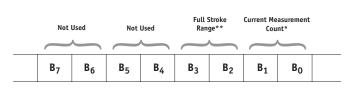
20630 Plummer Street • Chatsworth, CA 91311



### I/O Format:



#### Data Field



B<sub>0</sub> = LSB current measurement byteB<sub>1</sub> = MSB current measurement byte

B<sub>2</sub> = LSB full stroke range byteB<sub>3</sub> = MSB full stroke range byte

**B**<sub>4</sub> - **B**<sub>7</sub> = not used

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and  $B_1$  is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes  $(B_2 \text{ and } B_3)$  of the data field.

 $B_2$  is the LSB (least significant byte) and  $B_3$  is the MSB (most significant byte).

This value is expressed in inches.

#### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

#### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

## Address Setting (Node ID), Baud Rate and Bus Termination Settings

## Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

<b>DIP-1</b> (2 <sup>0</sup> )	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••		•••	•••	•••	•••	•••
1	1	1	1	1	1	63

# Baud Rate

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

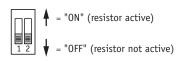
The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k

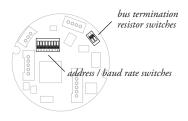
#### **Bus Termination**

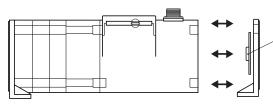
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



#### **DeviceNET Controller Board and DIP Switch Location**

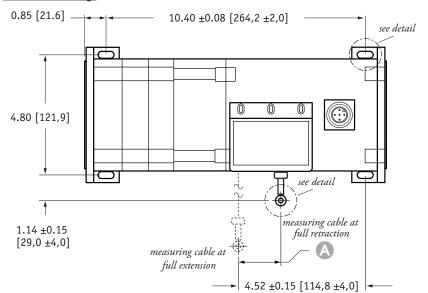


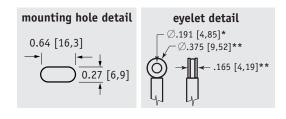


internal dip switches & controller board to gain access to the

to gain access to the controller board, remove four Allen-Head Screws and remove end cover bracket.

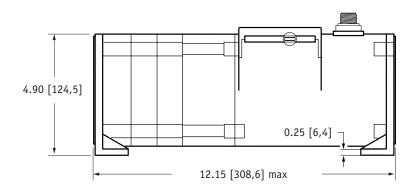
## Outline Drawing

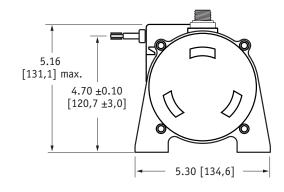




## A DIMENSION

RANGE	inches [mm]
600	1.76 [44,7]
800	1.58 [40,1]
1000	1.98 [50,2]
1200	1.98 [50,2]
1500	1.86 [47,2]
1700	2.11 [53,6]





DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

# Ordering Information:

# **Model Number:**



#### Sample Model Number:

PT9DN - 1200 - AL - FR - 500 - TR - SC5

1200 inches R range: A enclosure aluminum  $\tilde{\mathbf{B}}$  cable exit: front (horizontal)

500 k bits/sec. baud rate:

terminating resistor:
electrical connection: 5-meter cordset with straight plug

# Full Stroke Range:

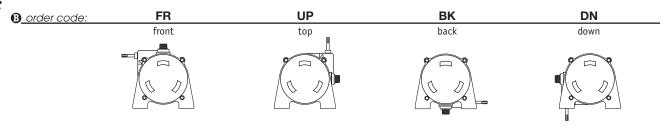
R order code:	600		800		1000		1200		1500		1700
full stroke range, min:	600 in.	:	800 in.	:	1000 in.	:	1200 in.	:	1500 in.	:	1700 in.
cable tension (±35%):	27 oz.	:	24 oz.	:	20 oz.	:	19 oz.	:	18 oz.	:	17 oz.
	.034-in. dia.	:	.019-in. dia.		.019-in. dia.		.019-in. dia.	:	.014-in. dia.		.014-in. dia.
measuring cable:	nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated		nylon-coated
	stainless	:	stainless								

## Ordering Information (cont.):

# **Enclosure Material:**

A order code:	AL	SS
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1g	1g
max. velocity:	60 inches/sec.	60 inches/sec.

# Cable Exit:



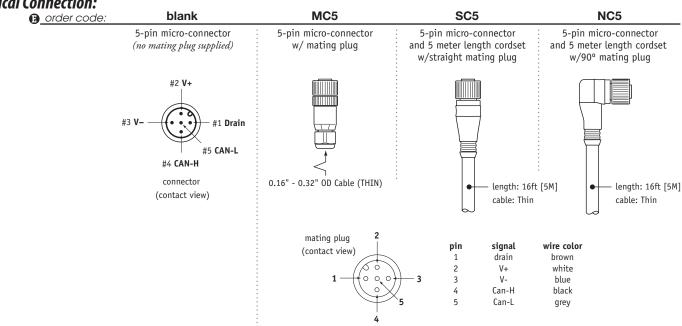
# **Baud Rate:**

125 250 500 125 kbaud 500 kbaud 250 kbaud

# **Terminating Resistor:**

TR NR note: order code: no terminating resistor terminating resistor

# **Electrical Connection:**



# **VLS Option** - Free Release Protection

The patented Celesco Velocity Limiting System (VLS) is an option for PT9000 Series cable extension transducers that limits cable retraction to a safe 40 to 55 inches per second for the single spring option and 40 to 80 inches per second for the higher tension dual spring option.

The VLS option prevents the measuring cable from ever reaching a damaging velocity during an accidental free release. This option is ideal for mobile applications that require frequent cable disconnection and reconnection. It prevents expensive unscheduled downtime due to accidental cable mishandling or attachment failure.

How To Configure Model Number for VLS Option:



creating VLS model number (example)...

- PT9DN-1200-AL-NS-... 1. select PT9DN model
- PX9DN-1200-AL-NS-... 2. remove "PT" from the model number
- 3. add "VLS" VLS + DN-1200-AL-NS-...
- VLSDN-1200-AL-NS-... 4. completed model number!

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