

Data sheet

Force Transducer

Series DR

1,25 kN – 500 kN



Benefits/Application

- Accuracy class 0,04
- 2 built-in accelerometers
- For static and dynamic tensile and compressive forces
- Very high-cycle fatigue resistant up to 100 % of nominal load
- 6-wire connection technology
- Popular connection dimensions

Options/Accessories

- Second redundant measuring circuit
- Mounting parts for tension and compression

Technical data

Metrological Data	Nominal force compression/tension	$\pm F_{nom}$	kN	1,25	2,5	5	12,5	25	50	125	250	500
	Accuracy class			0,03			0,04					0,06
	Linearity error	d_{lin}	%	0,03			0,04					0,06
	Hysteresis	h	%	0,03			0,04		0,05			0,06
	Repeatability (f.s.)		%	0,025								
	Zero error	f_0	%	0,01								
	Creep		%	0,025								
	Temperature effect on characteristic value per 10 K	TK_C	%/10 K	0,015								
	Temperature effect on zero signal per 10 K	TK_0	%/10 K	0,015								
	Eccentricity effect		%/mm	< 0,01								
	Bending moment effect		%/N·m	< 0,01								
	Characteristic value difference, tension/compression force	d_{ZD}	%	0,1								
	Electrical Data	Rated characteristic value	C_{nom}	mV/V	1			2				
Characteristic value tolerance		d_c	%	0,25								
Zero signal deviation		$d_{S,0}$	%	1								
Input resistance		R_e	Ω	350								
Output resistance		R_a	Ω	280 - 360								
Insulation resistance		R_{is}	Ω	$\geq 2^9$								
Operating range of excitation voltage		$B_{U,G}$	V	0,5 - 12								
Protection (DIN EN 60529)				67								
Mechanical Data	Rated Displacement	s_{nom}	mm	0,02			0,03			0,04	0,05	0,06
	Spring rigidity	c_{ax}	kN/mm	62,5	125	250	415	830	1650	3125	5000	8300
	Mass	m	kg	0,5		1,3			5		11	28
	Proportionate moving mass	m_{mess}	kg	0,09			0,25		1,1		3,3	6,3
	Fundamental resonant frequency	f_G	kHz	4,5	5,9	9,3	6,6	9,2	6,5	8,1	6,6	6,1
	Permissible oscillation stress		%	100								

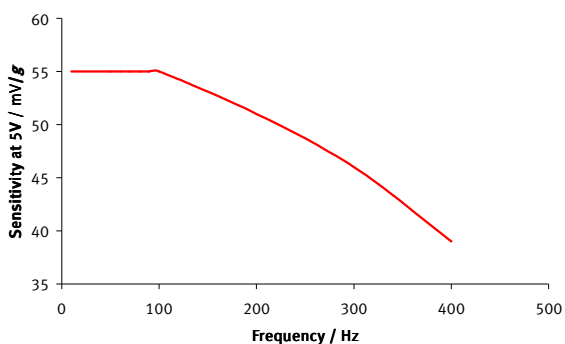
Technical data

Limits

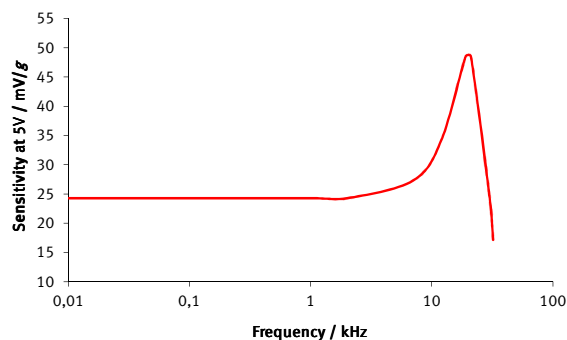
Nominal force compression/tension	$\pm F_{nom}$	kN	1,25	2,5	5	12,5	25	50	125	250	500
Force limit		%	230								
Breaking force		%	> 400								
Lateral force limit		%	100								
Permissible eccentricity	e_G	mm	25								20
Bending moment limit	$M_{b\,zul}$	N·m	40	80	140	330	635	1750	4500	9000	20000
Rated temperature range	$B_{T,nom}$	°C	-10 - +45								
Operating temperature range	$B_{T,G}$	°C	-30 - +85								

Acceleration sensors

Typ		I	II
Rated acceleration	g	37	70
Rated sensitivity at 5 V (ratiometric)	mV/g	55	24
Static output voltage at 0 g	V_{DC}	$2,5 \pm 0,2$	$2,5 \pm 0,5$
Typical bandwidth	kHz	0,4	12
Excitation voltage	V_{DC}	(5±0,25)	
Linearity error	%	2	
Resonant frequency	kHz	22	



Typ I (37g)



Typ II (70g)

Cable connection

Measurement bridge

Connection
pluggable¹⁾²⁾

6-pin Amphenol

cable connector:

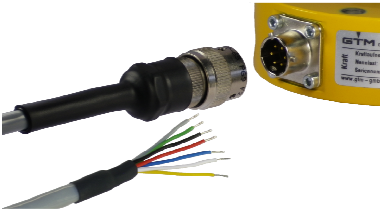
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appliance inlet:

Connection		Wire color	Pin
Supply voltage (+)	U _{in+}	blue	A
Supply voltage (-)	U _{in-}	black	D
Measurement signal (+)	U _{out+}	white	B
Measurement signal (-)	U _{out-}	red	C
Sense (+)	Sense+	green	F
Sense (-)	Sense-	grey	E
Shielding			Housing

1) View too weldingside

2) Female Amphenol typ: MIL-C-26482 series 1 ; bayonet catch



Connection pluggable

- Cable is not standard scope of supply
- Cable lenght 5 m. Other cable lengths on request

Cable connection

Acceleration sensor

Connection pluggable¹⁾²⁾

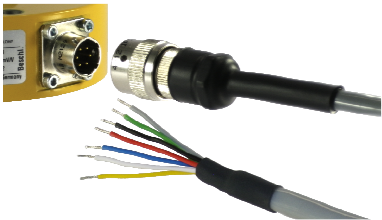
6-pin Amphenol

cable connector: - appliance inlet:

Connection		wire color	Pin (Typ I)	Pin (Typ II)
Supply voltage 5 V	IN	blue	A	
Output voltage	OUT	white	B	
Ground	GND	grey	E	
Supply voltage 5 V	IN	green		F
Output voltage	OUT	red		C
Ground	GND	black		D

1) View too weldingside

2) Female Amphenol typ: MIL-C-26482 series 1 ; bayonet catch



Connection pluggable

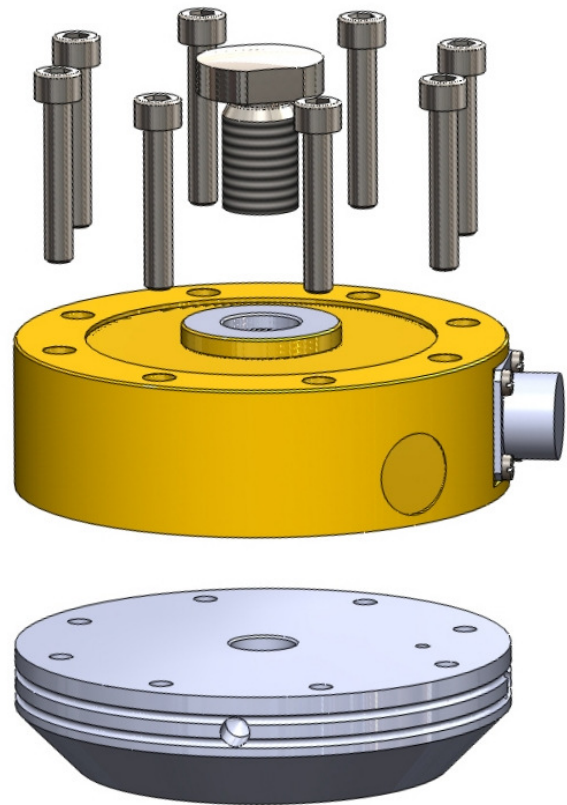
- Cable is not standard scope of supply
- Cable lenght 5 m. Other cable lengths on request

Option: 2.Measuring circuit

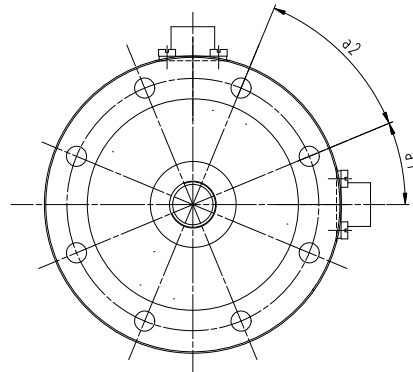
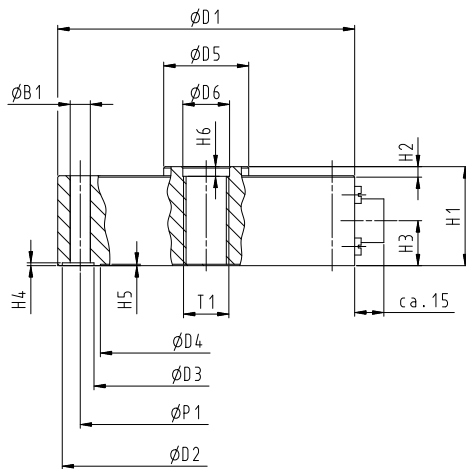
- Second redundant measuring circuit
- In case of two circuits the technical data are similarly valid for both circuits

Option: Force introduction parts

- Mounting parts for tension and compression
- Customized mounting parts available



Mating dimensions



Nominal force compression/tension	$\pm F_{nom}$	kN	1,25	2,5	5	12,5	25	50	125	250	500
Bore	ϕB_1	mm	7,1					10,4		13,5	16,8
Thread	ϕT_1	mm	M16x2-4H					M33x2-4H		M42x2-4H	M72x2-4H
Diameter	ϕD_1	mm	104,8 _{-0,1}					153,9 _{-0,1}		203,2 _{-0,1}	279 _{-0,1}
Diameter	ϕD_2	mm	101,6 _{+0,1}					149 _{+0,1}		198,1 _{+0,1}	269,2 _{+0,1}
Diameter	ϕD_3	mm	79,2 _{-0,1}					115 _{-0,1}		146 _{-0,1}	188 _{-0,1}
Diameter	ϕD_4	mm	74,7 _{+0,1}					108 _{+0,1}		138,9 _{+0,1}	172,1 _{+0,1}
Diameter	ϕD_5	mm	34 _{+0,1}					61,2 _{-0,1}	67,3 _{-0,1}	95,2 _{-0,1}	122,2 _{-0,1}
Diameter	ϕD_6	mm	16,5 _{H8}					33,5 _{H8}		43 _{H8}	73 _{H8}
Pitch circle diameter	ϕP_1	mm	88,9 _{±0,1}					130,3 _{±0,1}		165,1 _{±0,1}	229 _{±0,1}
Height	H_1	mm	34,9 _{-0,1}					44,5 _{-0,1}		63,5 _{-0,1}	88,9 _{-0,1}
Height	H_2	mm	3,2					3,1		6,3	12,7
Height	H_3	mm	15,9					20,7		28,6	38,1
Height	H_4	mm	0,5								0,8
Height	H_5	mm	0,5							1	
Height	H_6	mm	3,4					3,5		3	
Angle	a_1		22,5°					15°		11,25°	
Angle	a_2		8x45°					12x30°		16x22,5°	

Änderungen vorbehalten. Alle Angaben beschreiben unsere Produkte in allgemeiner Form. Sie stellen keine vereinbarte Beschaffenheit im Sinne des § 434 Abs. 1 BGB dar.



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